

ABSTRACT OF THE DISCLOSURE

A method of simultaneously making a plurality of composite cartons from two or more individual cartons on a common assembly surface. A plurality of first singular cartons is positioned in a predetermined array on an assembly surface. Adhesive is positioned at one or more locations on each first singular carton. A plurality of second singular cartons is positioned in a predetermined array adjacent to the array of first singular cartons on the assembly surface such that the adhesive bonds each first carton to a corresponding second carton. The method steps may be repeated. A detector may be used to detect the presence or absence of adhesive. A composite carton comprising three or more individual cartons may be constructed. The individual cartons in the composite cartons may be separable from each other. An object may be positioned between each of the bonded individual cartons in the composite cartons.